

#### XDC3...002 STANDARD CONNECTORS Ch. I PAGE 20 Ch. VIII PAGE 11 PROPORTIONAL SOLENOID SE.3.AN21.RS...03 Ch. IX PAGE 13 CH. VIII PAGE 18 AM.3.H... AM.5.H... Ch. VIII PAGE 19 BC.3.07... Ch. VII PAGE 12

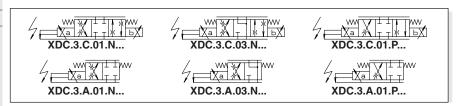
# **XDC3...** Proportional directional valves **CLOSED LOOP POSITION CONTROL**

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The valves XDC serie 2 control the direction and the volume of the flow according to the feeding current to the proportional solenoid. The position transducer type LDVT (inductive position transducer) monitors the actual position of the spool.

In the electronic card (type SE.AN.21.RS...serie 3) the error between the actual position and the reference signal is used to obtain a greater precision of the spool positioning, reducing also considerably the hysteresis and the repeatibility error of the valve. For a more accurate flow control, 2 or 3-way pressure compensators modular plate design are available.

The shown flow rates are typical for one line operation (e.g. from P to B). By using the valve with the base for capacity doubling type BC.3.07 greater capacity can be obtained.



 $\mathsf{CE}$  Registered mark for industrial environment with reference to the electromagnetic compatibility.

European norms: EN50082-2 - general safety norm - industrial environment; EN50081-1 -emission general norm - residential environment

INPUT SIGNAL CURVES - FLOW RATE

### **ORDERING CODE**

XDC

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\*

Proportional directional valve with closed loop position control

3 CETOP 3/NG6

A = Single solenoid

C = Double solenoid

Type of spool (null position)

Flow path control (see hydraulic symbols

N = symmetrical

P = meter in (only with 01 spool)

Flow rating I/min (∆p 10 bar)

A = 4 I/minIn order to reduced the un-1 = 8 l/minloading pressure for rated 2 = 15 l/min flow version at 40 l/min we 3 = 25 l/min

advise to use the 3 way type

6 = 40 l/min ←

AM.5.H.3V... hydrostat.

F

Max. current at solenoid: 1.76 A

**S1** 

No variant (without connectors)\*

2

Serial No.

## Notice:

in order to control the valve XDC3...serie 2 it need to use the electronic card SE.AN.21.RS...serie 3, in exclusive way (See Ch. IX).

(\*) All variants are considered without connectors. The connectors must be order separately. See Ch. I Page 20

#### XDC.3.\*.01.N XDC.3.\*.01.N (8 I/min P → A/B) (4 I/min P → A/B) 6 5 $\Delta p = 10 \text{ bar}$ with Q (I/min) Q (I/min) AM3.H.2V. 3 $(\Delta p = 8 \text{ bar})$ 5 with AM.3.H.3V.P1.08 2 (∆p »8 bar) 20 0 1 (%) 1 (%) XDC.3.\*.01.N XDC.3.\*.01.N (15 I/min P → A/B) (25 I/min P → A/B) 18 16 14 $\Delta p = 10 \text{ bar}$ Q (I/min) $\Delta p = 10 \text{ bar}$ 10 Q (I/min) 10 $\Delta p = 5 \text{ bar}$ $\Delta p = 5 \text{ bar}$ 1 (%) I (%) XDC.3.\*.01.N (40 I/min P → A/B) CONFIGURATION FOR DOUBLE FLOW RATE 45 40 35 30 Q (I/min) $\Delta p = 10 \text{ bar}$ 25 20 15 $\Delta p = 5 \text{ bar}$ XDC.3.A... 40 | (%) BC.3.07 Standard subplate

## XDC3... PROPORTIONAL DIRECTIONAL VALVES CLOSED LOOP POSITION CONTROL

#### **OPERATING SPECIFICATIONS OF VALVE WITH TRANSDUCER**

Max. operating pressure ports P/A/B	350 bar
Dynamic pressure port T	210 bar
Static pressure port T	210 bar
Nominal flow	8 / 15 / 25 / 40 l/min
Duty cycle	Continuous 100% ED
Type of protection (depending on the connectors used)	IP 65
Performance curves	See diagrams
Fluid viscosity	$10 \div 500 \text{ mm}^2/\text{s}$
Fluid temperature	-20°C ÷ 75°C
Ambient temperature	-20°C ÷ 70°C
Max. contamination level class 7 to 9 in accordance to NAS	1638 with filter $\beta_{10} \ge 75$
Weight XDC.3.A (single solenoid)	1,94 Kg
Weight XDC.3.C (double solenoid)	2,55 Kg
Max. current	1.76 A
Solenoid coil resistance at 20°C (68°F)	$4.55 \Omega$
Solenoid coil resistance when hot	$7.34~\Omega$
Hysteresis P/A/B/T with pressure compensator AM.3.H.3V	<1%
Transient function with stepped electrical input signals $\Delta p = 5$ bar (P/	/A)
0 ÷ 100%	65 ms
100% ÷ 0	75 ms
Repeatibility	<0,5%
Frequency response -3db (Input signal ±25% Vmax)	10 Hz
Insulation class wire	Н
Weight of solenoid	0,6 Kg
Operating specifications are valid for fluids with 46 mm²/s viscosity at 40°C, using the	
Operating specifications are valid for fluids with 46 mm <sup>2</sup> /s viscosity at 40°C, using the	

SE3AN21RS... serie 3 ARON electronic control unit powered to 24V.

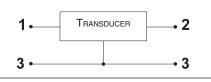
### **A**MPLIFIER UNIT AND CONTROL

SE3AN21RS...serie 3 - Electronic card EURO-CARD format for control of the proportional valve equipped with transducer

## AM3H2VP1 / AM3H3VP1 AM5H3VP1 (\*)

Hydrostats 2 or 3 way (\*) for rated flow XDC3 version at 40 l/min ) only





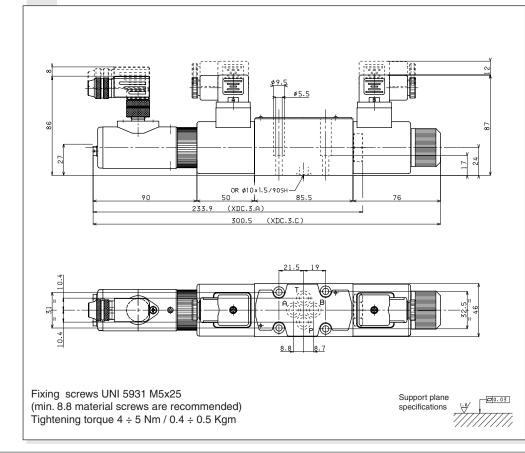
- 1 = Supply 18VDC ÷ 36VDC
- 3 = Mass
- 2 = Output 2V ÷ 10V

## Position transducer specification

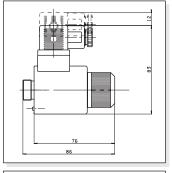
Electrical measuring system LVDT Nominal stroke 6 mm Electrical connection M12x1 Insulation (depending on the connector used) IP65 Frequency response 500 Hz Linearity tolerance ±1%

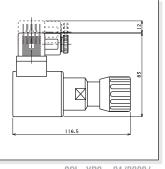
# **PROPORTIONAL SOLENOID**

### **OVERALL DIMENSIONS**









SOL\_XDC - 01/2000/e