

M50

MONOBLOCK VALVE



TECHNICAL CATALOGUE

1st edition M50.06

*This catalogue shows the product in the most standard configurations.
Please contact our Sales Dpt. for more detailed information or special requests.*

WARNING!

*All specifications of this catalogue refer to the standard product at this date.
Walvoil, oriented to a continuous improvement, reserves the right to
discontinue, modify or revise the specifications, without notice.*

***WALVOIL IS NOT RESPONSIBLE FOR ANY DAMAGE CAUSED BY AN
INCORRECT USE OF THE PRODUCT.***



Applications

M50 valves have symmetric bodies: thanks to this design it is possible to change the control side in every moment, reversing the spool 180°. These monoblock valves can be easily transformed from right inlet (R) to left inlet (L) and vice versa.

In addition to the high flexibility of other families M50 monoblock valve allows the possibility to choose the control side, thanks to the symmetric body design; it can be easily adapted to many different applications always fitting the specific needs (Cranes and aerial platforms, Compactor, Hook and Skip loaders, Minidumper).

The valve is available with manual, cable, hydraulic remote, pneumatic, electrohydraulic and electropneumatic controls. Dump valve versions are available on request (hydraulic or electric 12 Vdc and 24 Vdc operated).

Special circuits and solutions are available for stabilizers applications. Special spools and options are available for truck mounted crane applications.



**QUICK REFERENCE GUIDE**

GENERAL SPECIFICATION	M45	M50	TR55
Working sections number	1 - 6	1 - 7	1 - 7
CIRCUIT			
Parallel	•	•	•
Tandem		•	
Parallel circuit stroke (mm)	5	5,5	5
Float spool extra stroke (mm)	4	4,5	4,5
Spools pitch (mm)	35	35	36
RATED FLOW			
Max recommended flow rate (l/min)	45	50	50
Max recommended flow rate (GPM)	12	15	15
RATED PRESSURE			
Max working pressure (bar)	350	350	350
Max working pressure (PSI)	5000	5000	5000

OPTION CHART	M45	M50	TR55
Direct acting pressure relief valve	•	•	•
Clamping valve			(•)
Externally piloted valve	(•)	(•)	
Solenoid dump valve (12 Vdc)	(•)	(•)	
Solenoid dump valve (24 Vdc)	(•)	(•)	
SPOOL ACTUATION			
Manual control	•	•	•
Without lever	•	•	•
90° joystick control	•	•	•
Hydraulic control		•	•
Direct electric control (12-24 Vdc)		•	
SPOOL RETURN ACTION			
Return spring	•	•	•
Detent in A - in B - in A/B	•	•	•
Detent in 4 th position	•	•	•
Arrangement for dual control	•	•	•
Hydraulic load limit	•	•	•
Pneumatic control ON - OFF	•	•	•
Proportional pneumatic control	•	•	•
Electrical load limit	•	•	•
Electrohydraulic control ON-OFF (12-24 Vdc)	•	•	•
Electrohydraulic control PROP. (12-24 Vdc)	•	•	•
Electropneumatic control (12-24 Vdc)	•	•	•
AUXILIARY VALVES			
Valves on port		•	•

(•) = the application requires special machining in the body



GENERAL INDEX

4	General specifications Standard working conditions Fluid options
5	Order example Standard thread Painting Hydraulic circuit
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The specifications detailed in this catalogue show standard products. Special applications are available to order subject to contacting our Engineering Department for an estimate. The data and specifications indicated are to be considered a guide only and Hydrocontrol S.p.A. reserves the right to introduce improvements and modifications without prior notice. Hydrocontrol is not responsible for any damage caused by an incorrect use of the product.

**GENERAL SPECIFICATIONS****Standard working conditions**

Description	Value
Ambient operating temperature range	-40°C / +60°C
Kinematic viscosity range	10 ÷ 300 cSt
Max contamination level	9 (NAS 1638) - 20/18/15 (ISO 4406:1999)
Recommended filtration level	β10 > 75 (ISO 16889:2008)
Internal filter (on electroproportional valves pilot line)	30 μm

All information and diagrams in this catalogue refer to a mineral base oil VG46 at 50°C temperature (32 cSt kinematic viscosity)

Fluid options

Types of fluid (according to ISO 6743/4) Oil and Solutions	Temperature (°C)		Compatible gasket
	min	max	
Mineral Oil HL, HM (or HLP acc. to DIN 51524)	-25	+80	NBR
Oil in water emulsions HFA	+5	+55	NBR
Water in oil emulsions HFB	+5	+55	NBR
Polyglycol-based aqueous solution HFC	-10	+60	NBR

For special applications and different fluids, please call our Technical Department.

ORDER EXAMPLE

M50/1: **IRPV 301 150** **W001A H001 F001A 01 PA 120 05 PB** **MJ A G030303**

TYPE:

M50: product type

/1: working section number

1) INLET ARRANGEMENT: page 11

IRPV 301

inlet side and valve type

150

setting (bar)

2) WORK SECTION ARRANGEMENT: page 13

2.1 W001A

spool type

2.2 H001

spool actuation type

2.3 F001A

spool return action type

2.4 01 PA 120

auxiliary valve (port A)

2.5 05 PB

auxiliary valve (port B)

3) OUTLET ARRANGEMENT: page 25

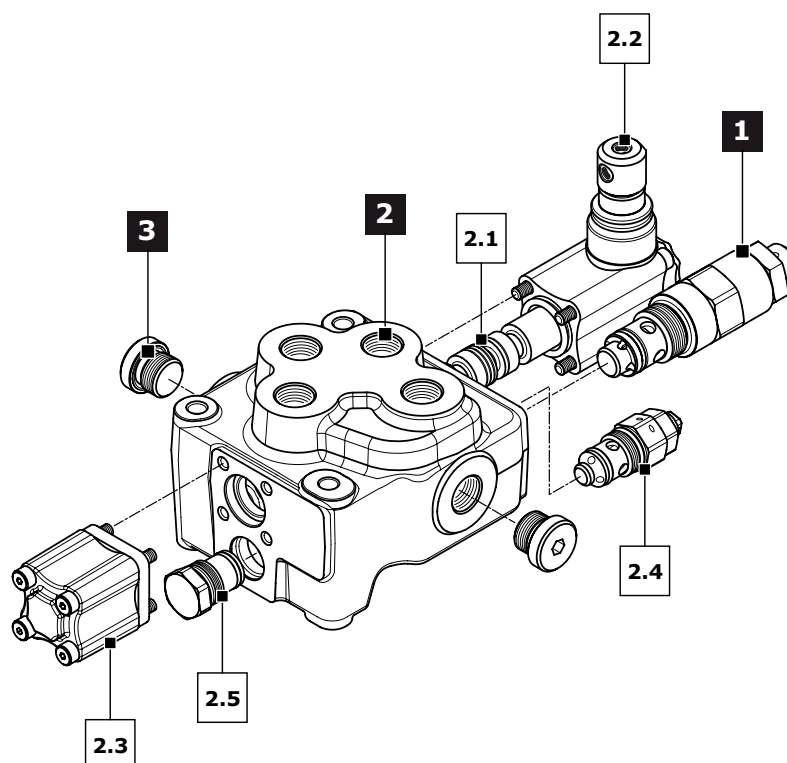
MJA

outlet type

G030303

available thread type

Ordering row 2 must be repeated for every work section


Standard thread

The connection ports size is indicated by an ordering code common for all Hydrocontrol products. Following table shows all available connections; for ordering code refer to table on page 32.

Ports	BSP (ISO - 228)	Code	UN-UNF (ISO - 725)	Code
Inlet Port (P)	G 3/8 - G 1/2	G03 - G04	3/4" - 16 UNF	U03
Ports (A - B)	G 3/8 - G 1/2	G03 - G04	3/4" - 16 UNF	U03
Outlet (T) - Carry over (HPCO)	G 3/8 - G 1/2	G03 - G04	3/4" - 16 UNF	U03
Hydraulic Pilot	G 1/4	G02	9/16" - 18 UNF	U02
Pneumatic Pilot	G 1/8	-	NPTF 1/8-27	-



Painting

On request, all Hydrocontrol valves can be delivered painted (RAL 9005 black primer).

Order example of M50/1 painted:

M50/1

IRPV 301 150

W001A H001 F001A 01 PA 120 05 PB

MJA G030303

P006/1 N10

The painting is indicated with the following value:

P006 - /1 - N10

Color black

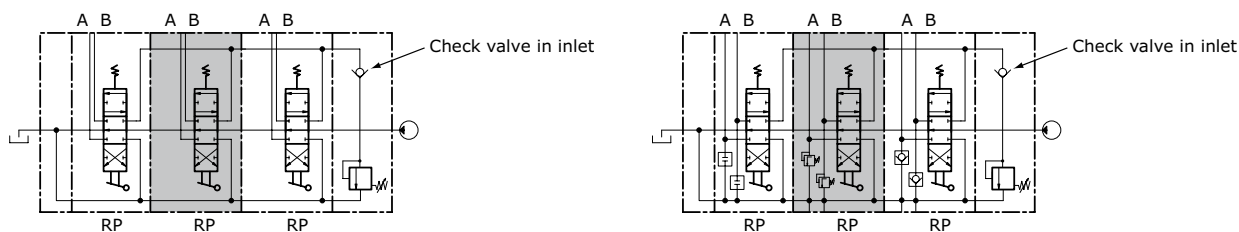
section number

Painted

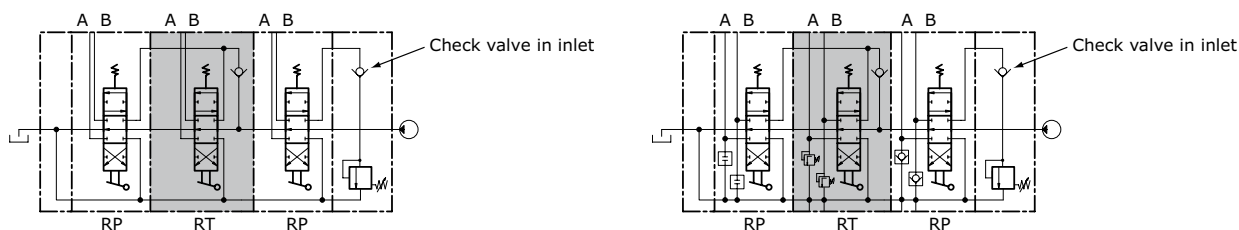
Hydraulic schematic M50

Parallel circuit

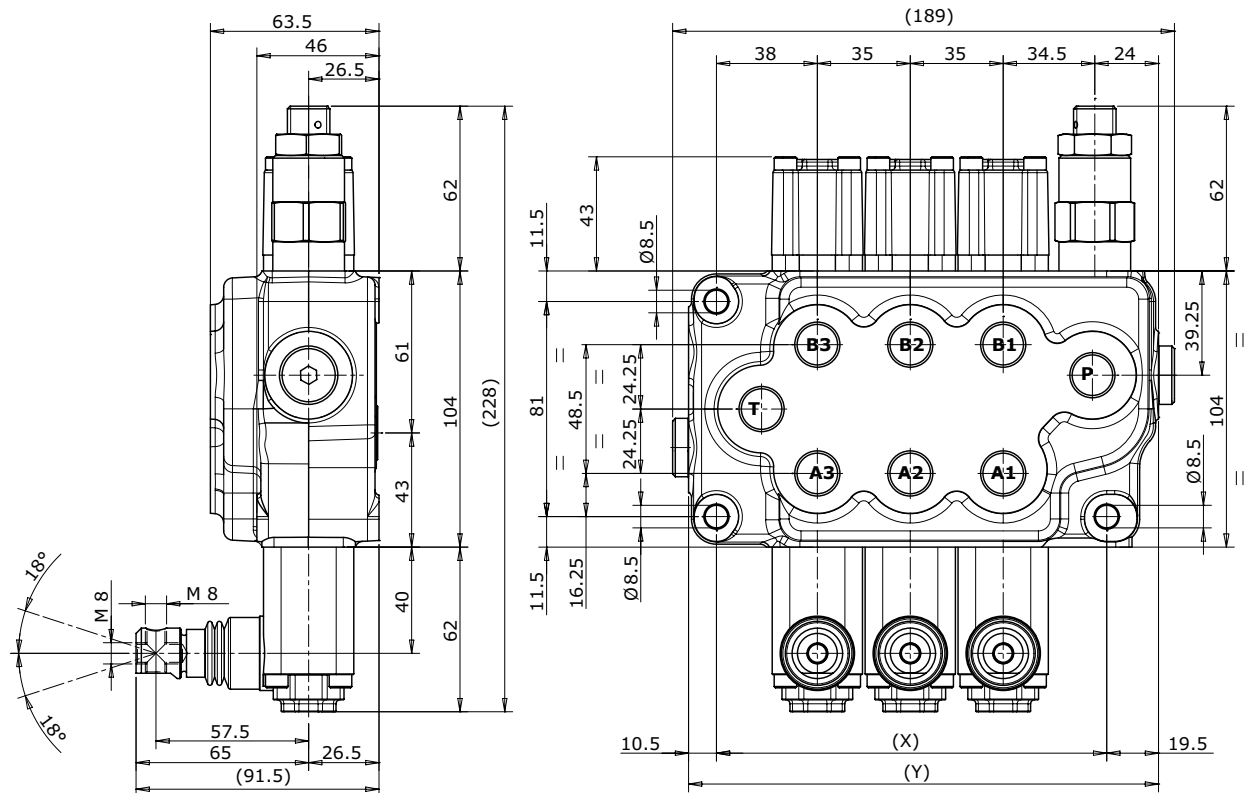
When the spool is operated it intercepts the switch gallery by diverting the flow of oil to service port A or B. If two or more spools are actuated at the same time, the oil will power the service port that has the lower load by selecting the path with the least resistance; by throttling the spools, the flow of oil can be divided between two or more service ports.

**Parallel-Tandem circuit**

When the spool is operated it intercepts the switch gallery by diverting the flow of oil to service port A or B. The tandem circuit is powered by the switch gallery thus permitting the use of just one work section at a time. The section downstream from the tandem section that has been actuated does not operate, the upstream section has priority.



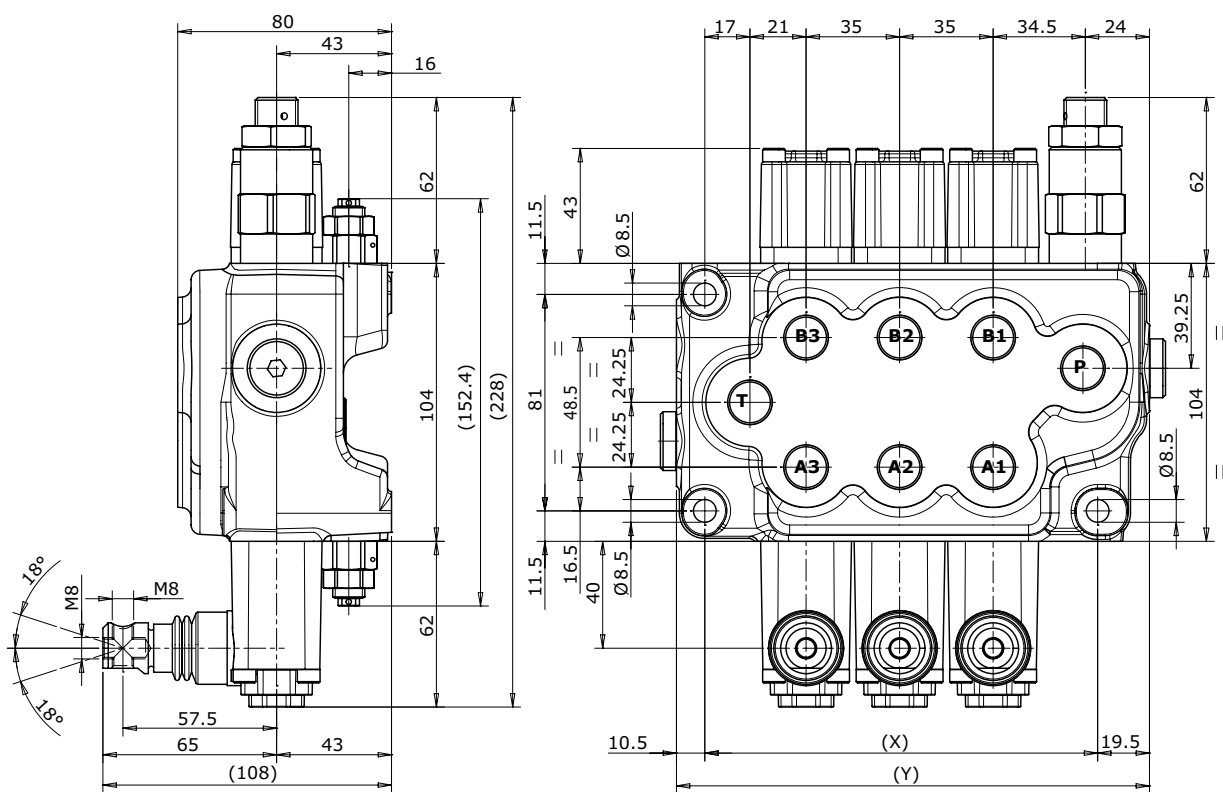
Dimensions M50 (PB-TB)



TYPE	M50/1	M50/2	M50/3	M50/4	M50/5	M50/6	M50/7
X (mm)	73	110	147	184	221	258	295
Y (mm)	107	142	177	212	252	292	327
Weights (kg)	3,8	5,5	7,3	9,0	10,8	12,6	14,3

Fixing specifications:

HC-M50 PB / HC-M50 TB = N. 3 drills diameter 8,5 (length 46 mm)

**Dimensions M50 (PV-TV)**

TYPE	M50/1	M50/2	M50/3	M50/4	M50/5	M50/6	M50/7
X (mm)	73	110	147	184	221	258	295
Y (mm)	107	142	177	212	252	292	327
Weights (kg)	4,9	6,8	8,7	10,8	12,7	15,0	16,9

Fixing specifications:

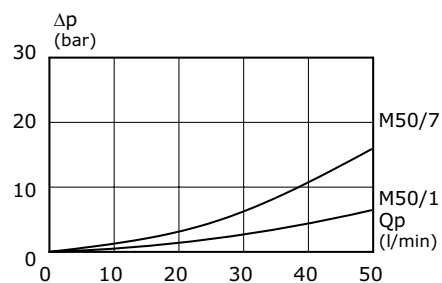
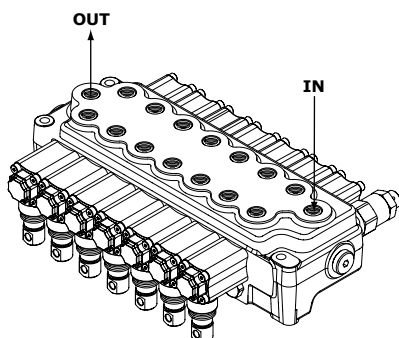
HC- M50 PV / HC-M50 TV = N. 3 drills diameter 8,5 (length 63 mm)



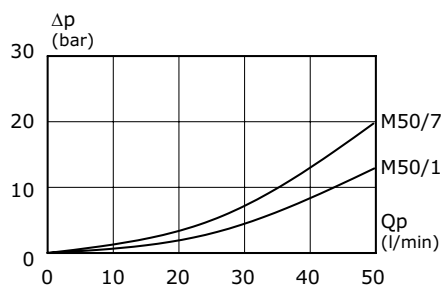
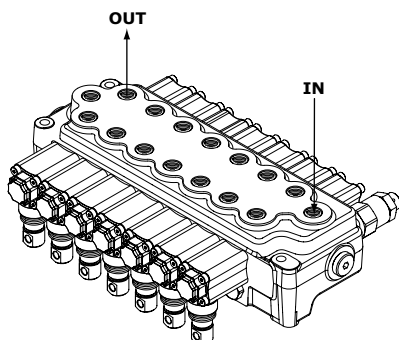
TYPICAL CURVES

Indicated values have been tested with standard sectional valve and W001A spool.

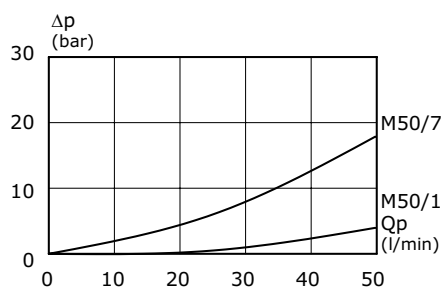
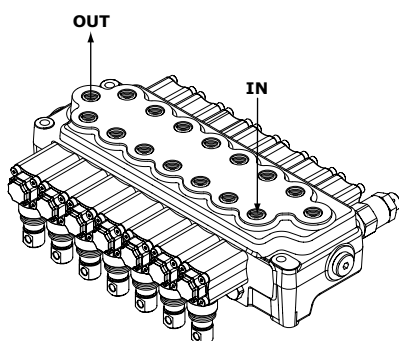
Pressure drop (P - T)



Pressure drop (P - A/B)

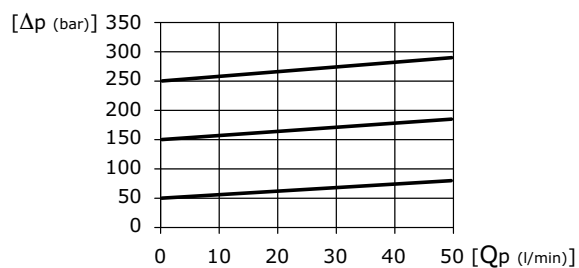


Pressure drop (A/B - T)



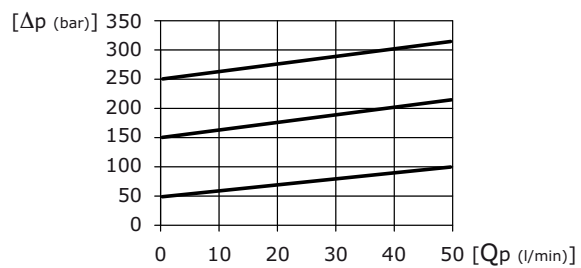
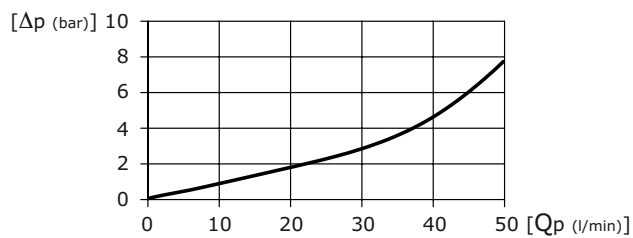
Direct relief valve curve

Setting ranges	
type	pressure (bar)
A	20 - 110
B	111 - 220
C	221 - 350



**TYPICAL CURVES****Antishock valve curve**

Setting ranges		
type	pressure (bar)	
	at full flow	at min. flow
A	20 - 120	
B	121 - 150	
C	151 - 250	91-A / 220-A
D	251 - 350	221-A / 380-A

**Anticavitation valve curve**



INLET ARRANGEMENT

Depending on the circuit type and on the auxiliary valves presence, find four different kinds of models:

Inlet side classification (parallel standard version)			
code	description	schema	configuration
IRPB	Monoblock valve with right inlet section (standard version)		
ILPB	Monoblock valve with left inlet section (standard version)		
IRPV	Monoblock valve with right inlet section (with auxiliary valves)		
ILPV	Monoblock valve with left inlet section (with auxiliary valves)		

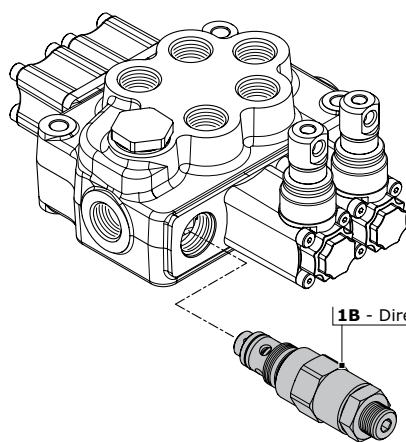
Inlet side classification (parallel-tandem version)			
code	description	schema	configuration
IRTB	Monoblock valve with right inlet section (tandem version)		
ILTB	Monoblock valve with left inlet section (tandem version)		
IRTV	Monoblock valve with right inlet section (tandem version with auxiliary valves)		
ILTV	Monoblock valve with left inlet section (tandem version with auxiliary valves)		

**Valve identification**

type	schema	layout	description	type	schema	layout	description
1			Direct acting pressure relief valve	3			Relief valve plugged

NOTE:

Monoblock valves can be equipped with externally piloted valve, solenoid dump valve (12-24 Vdc), clamping valve. These applications needs a special valve body. Ask our commercial dept. for further informations.

Valve arrangement**Combination valve example: 301 = 1B****1B** - Direct Relief Valve**301** Combination valve**1B** Pressure relief valve in port B**The code identifies:**

with a number, the type of valve; with a letter its position on the inlet section.

(A) = spool action side (B) = spool return action side

NOTE:

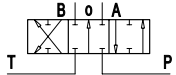
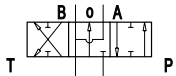
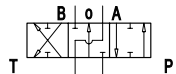
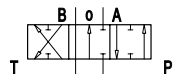
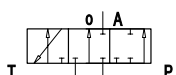
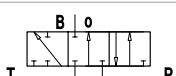
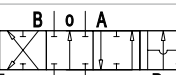
when ordering a main relief valve it is necessary to specify setting (example 150 bar).

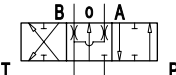
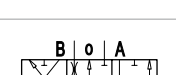
valves combination		M50 - IR	M50 - IL
1A	201		•
3A	203		•
1B	301	•	
3B	303	•	

WORK SECTION ARRANGEMENT
Spool identification

 order example of spool: **W001 A J10**

W001	spool schema	3 positions double-acting
A	spool type	spool with 45 l/min inlet flow
J10	restricted service ports	restriction on diameter (0,10 mm in A and B)

W001	3 positions double-acting	
W002	3 positions double-acting A and B to tank	
W003	3 positions double-acting A to tank B blocked	
W004	3 positions double-acting A blocked B to tank	
W005	3 positions single - acting on A	
W006	3 positions single - acting on B	
W012	4 positions double-acting with float in the 4 th position	

spools with restricted service ports				
code	circuit	restriction on diameter (mm)	section (mm ²)	hydraulic schema
J10	A-B IN T	0,10	2,66	
K10	A IN T	0,10	2,66	
Y10	B IN T	0,10	2,66	



Depending on the inlet flow, it is possible to choose appropriate spool sizes.

CODE	SPOOL TYPE AVAILABLE		
	spool 50 l/min inlet flow	spool 30 l/min inlet flow	spool 15 l/min inlet flow
	A	B	C
W001	W001A	W001B	W001C
W002	W002A	W002B	W002C
W003	W003A	W003A	W003C
W004	W004A	W004A	W004C
W005	W005A	W005B	
W006	W006A	W006B	
W012	W012A		

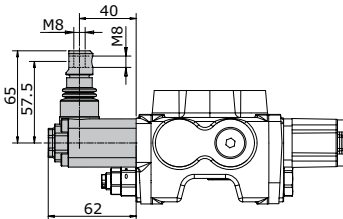
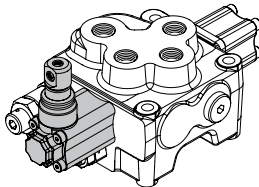
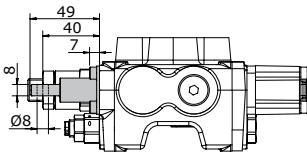
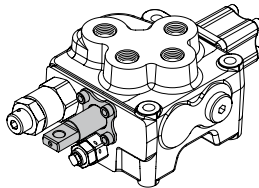
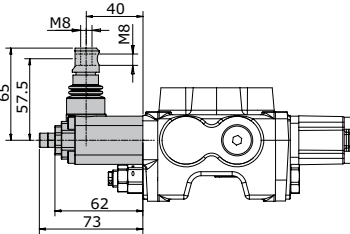
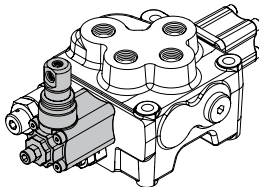
NOTE:

- W012 spool need a special machining on the valve body.
- Float spool (W012) need special detent kit (F005).
- Different spools are available on request.

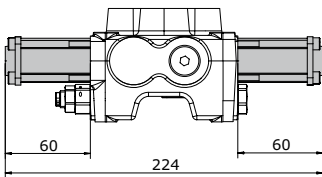
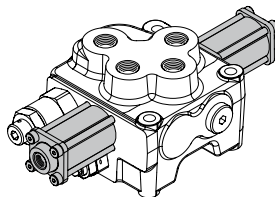
Plaese contact our Sales department for more information.



Spool actuation classification for manual control

code	description	dimensions	configuration
H001	Protected lever		
H002	Protected lever rotated 180°		
H004	Control without lever		
H019	Protected lever with stroke limiter		
H020	Protected lever rotated 180° with stroke limiter		

Spool actuation classification for Hydraulic control

code	description	dimensions	configuration
H005 leave out the spool return action code	Hydraulic actuation with side ports BSP ports = G 1/4 UNF ports = 9/16-18 UNF		

**Joystick control classification**

The configuration of joystick control interests always two working sections with relative four ports:

A1 – B1 – A2 – B2.

For convention:

- section 1 is the first invested from the flow of the oil: it depends from the right or left inlet of the control valve
- Port A = spool action side
- Port B = spool return action side

The position of the fulcrum is identified by a code and stands in four configurations as shown in the following table:

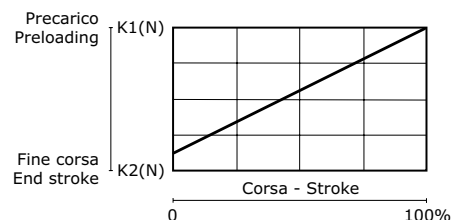
Fulcrum Inlet side	FULCRUM 1st section	FULCRUM 2nd section
RIGHT INLET	H009	H010
	Right side inlet fulcrum on 1 st section (compulsory code for second section: H120)	Right side inlet fulcrum on 2 nd section (compulsory code for first section: H120)
LEFT INLET	H011	H012
	Left side inlet fulcrum on 1 st section (compulsory code for second section: H120)	Left side inlet fulcrum on 2 nd section (compulsory code for first section: H120)

The second section concerned the configuration of the joystick control is always identified with code H120. Lever has to be ordered separately.

Spool return action classification - Springs load values

Spool return kits have three different spring types; following the codes depending on spring loads.

Spring type			
Type - Code	A (standard spring)	B (soft spring)	C (heavy spring)
Preloading	140 N	130 N	175 N
End of stroke	200 N	170 N	235 N
Spool return action identification example			
Type - Code	F001A	F001B	F001C



code	description	schema	dimensions	configuration
F001A F001B F001C	3 positions spring-centred spool			
F002A	3 positions spring-centred spool detent in A and B			
F003A	3 positions spring-centred spool detent in A			
F004A	3 positions spring-centred spool detent in B			
F005A	4 positions spring-centred spool detent in 4 th position (only for W012 spool)			
F009A	2 positions in A spring-centred spool			
F010A	2 positions in B spring-centred spool			
F011A	2 positions detent in A spring-centred spool			
F012A	2 positions detent in B spring-centred spool			



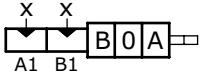
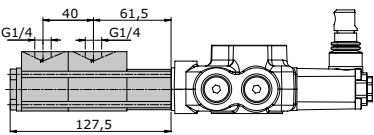
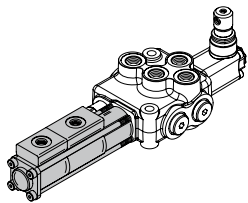
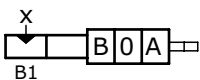
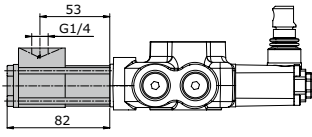
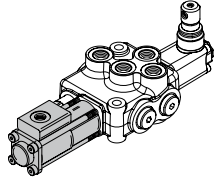
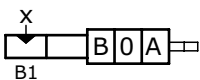
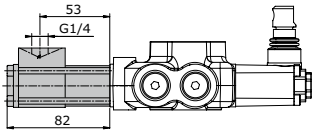
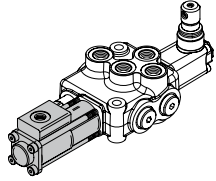
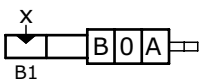
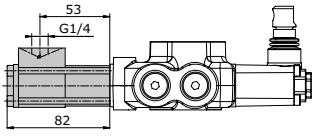
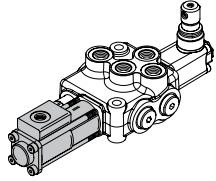
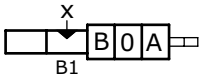
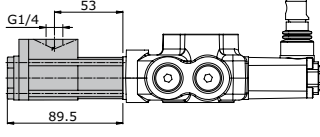
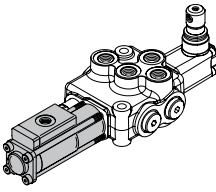
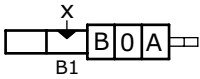
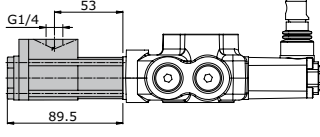
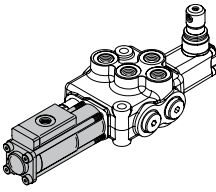
code	description	schema	dimensions	configuration
F013A	3 positions spring-centred spool prearrangement dual command			
F014A	3 positions spring-centred spool with stroke limiter			
F149	3 positions detent without return spring			

Pneumatic control classification

code	description	schema	dimensions	configuration
F020A	Pneumatic control ON - OFF			
F021A	Pneumatic control ON - OFF rotated 180°			
F022A	Proportional Pneumatic control			
F023A	Proportional Pneumatic control rotated 180°			

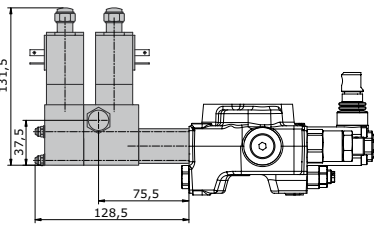
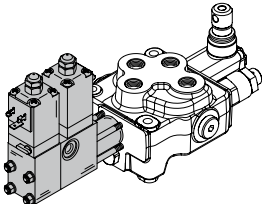


Load limit classification

code	description	schema	dimensions	configuration
F024A F024C	Load limit in A and B			
F025A F025C	Load limit in A and B rotated 180°			
F026A F026C	Load limit in A			
F027A F027C	Load limit in A rotated 180°			
F028A F028C	Load limit in B			
F029A F029C	Load limit in B rotated 180°			

NOTE: on request is available the load limit with dual control; for more informations please contact our Commercial Dept.

Electropneumatic control identification

code	description	dimensions	configuration
F0620	3 positions electropneumatic control ON-OFF (12 vdc) 7 W - 0,58 A		
F0630	3 positions electropneumatic control ON-OFF (24 vdc) 7 W - 0,29 A		

Control tie rod assembly

The lenght of the control tie rod, will change depending on the section numbers; in this way it will be easy to install in the right way the sections and avoid any misassembly. Each kit is composed by 1 tie rod and 2 plugs.

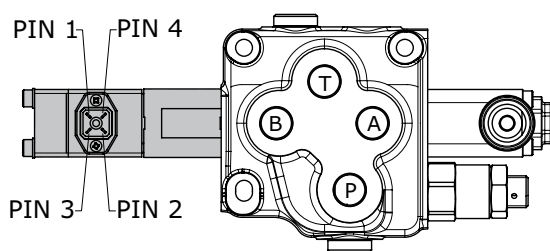
NOTE: the control tie rod kit has always to be ordered separately.

Order code for control tie rod:

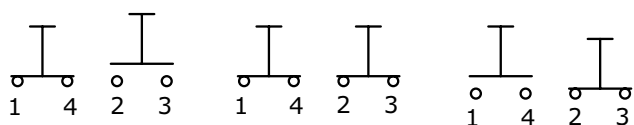
- 320103013** = control tie rod /1
- 320102007** = control tie rod /2
- 320102008** = control tie rod /3
- 320102009** = control tie rod /4
- 320102010** = control tie rod /5
- 320102011** = control tie rod /6
- 320102012** = control tie rod /7

**Electrical load limit kit classification**

ELECTRICAL LOAD LIMIT KIT SPECIFICATIONS			
Power supply	Contacts capacity	Protection degree	temperature range
12 vdc	3 A	IP 65	da -25°C a +90°C
24 vdc	1,5 A		

Operational diagram

CONTROL in A e B = connect PIN 1 - 4 and 2 - 3
CONTROL in A = connect PIN2 - 3
CONTROL in B = connect PIN 1 - 4

Wiring diagram

controllo utilizzo A

neutro in = 0

controllo utilizzo B

In case of inductive loads it is advisable to connect the terminals of the workport (solenoid) to a 200 VDC - 3A diode.

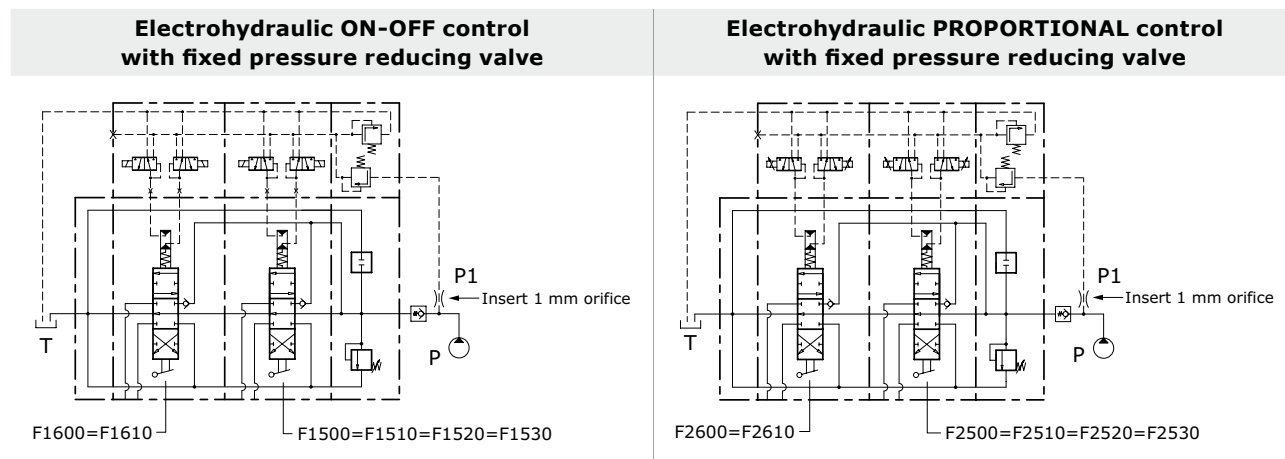
code	description	dimensions	configuration
F0360	Electrical load limit (normally closed contacts)		
F0370	Electrical load limit rotated 180° (normally closed contacts)		
F0450	Electrical load limit (normally open contacts)		
F0460	Electrical load limit rotated 180° (normally open contacts)		

NOTE: a HIRSCHMANN female connector, type G4 W1F, is available on request (code 413000045, to be ordered separately).



Electrohydraulic control specifications

Operating temperature range	-20°C / +80°C
Max inlet pressure	350 bar
Reduced pressure	16 bar
Back pressure on (T)	3 bar
Filtering degree	25 µ assoluti
Raccommended pilot pipe size	Ø 6 mm - G 1/4



Proportional control kit, mechanically retrooperated, allows the maximum precision of positioning, limiting the hysteresis. The control is operated with PWM control of the current. PWM frequency suggest: 60-80 Hz

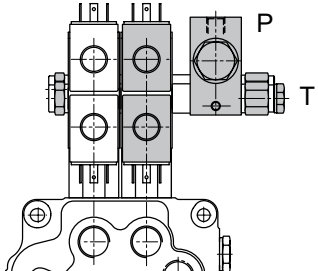
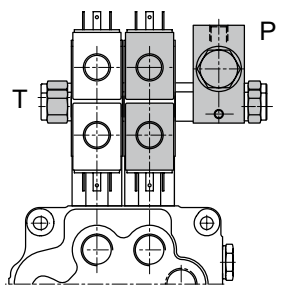
REGULATION CURRENTS			
Nominal voltage (V)	Resistance R_{20} (Ohm)	Current min (A)	Current max (A)
12 vdc	3,7	0,9	1,7
24 vdc	15,5	0,45	0,85

Electrohydraulic control classification

code	description	dimensions	configuration
F1600	3 positions electrohydraulic control ON - OFF 12 Vdc		
F1610	3 positions electrohydraulic control ON - OFF 24 Vdc		
F2600	3 positions electrohydraulic control PROPORTIONAL 12 Vdc		
F2610	3 positions electrohydraulic control PROPORTIONAL 24 Vdc		

Electrohydraulic ON-OFF control is stackable with electrohydraulic PROPORTIONAL control (F2600 = F2610). Control kit already includes orifice to make spool displacement more gradual.

**Electrohydraulic control with fixed pressure reducing valve classification**

code	description	configuration
F1500	Electrohydraulic control ON - OFF (fixed pressure reducing valve) P - T inlet side (12 vdc)	 Port BSP (P - T) = G 1/4 Port UNF (P - T) = 9/16"18 UNF
F1510	Electrohydraulic control ON - OFF (fixed pressure reducing valve) P - T inlet side (24 vdc)	
F2500	Electrohydraulic control PROPORTIONAL (fixed pressure reducing valve) P - T inlet side (12 vdc)	
F2510	Electrohydraulic control PROPORTIONAL (fixed pressure reducing valve) P - T inlet side (24 vdc)	
F1520	Electrohydraulic control ON - OFF (fixed pressure reducing valve) P inlet - T outlet (12 vdc)	 Port BSP (P - T) = G 1/4 Port UNF (P - T) = 9/16"18 UNF
F1530	Electrohydraulic control ON - OFF (fixed pressure reducing valve) P inlet - T outlet (24 vdc)	
F2520	Electrohydraulic control PROPORTIONAL (fixed pressure reducing valve) P inlet - T outlet (12 vdc)	
F2530	Electrohydraulic control PROPORTIONAL (fixed pressure reducing valve) P inlet - T outlet (24 vdc)	

Control tie rod assembly

The length of the control tie rod, will change depending on the section numbers; in this way it will be easy to install in the right way the sections and avoid any misassembly. Each kit is composed by 2 tie rods, 2 plugs, 2 connection ports and spacers according to the section number.

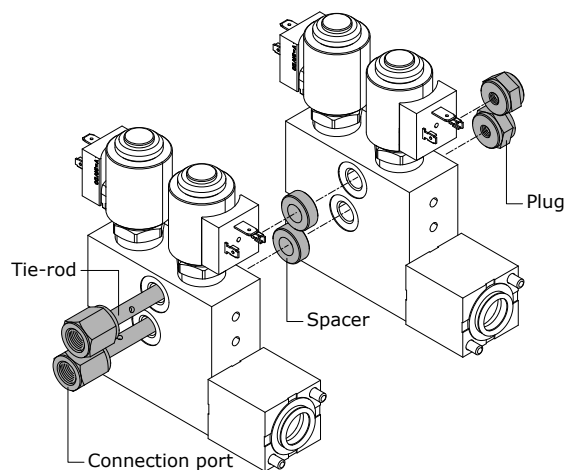
NOTE: the control tie rod kit has always to be ordered separately.

Reducing valve, combined with electrohydraulic control kit has to be calculated as a normal working section.

ORDER EXAMPLE:

Complete valves with 3 sections F1600 requires a complete tie-rod kit /3.

Complete valves with 2 sections F1600 and 1 section with F1500 (reducing valve) requires a complete tie-rod kit /4.

**Order code fixed pressure reducing valve:**

915000303 = reducing valve for BSP ports

915000312 = reducing valve for UNF ports

Order code for control tie rod (BSP):

320103001 = control tie rod /1

320102001 = control tie rod /2

320102002 = control tie rod /3

320102003 = control tie rod /4

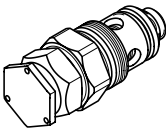
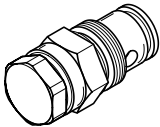
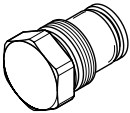
320102004 = control tie rod /5

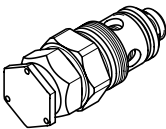
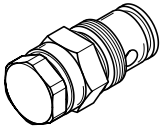
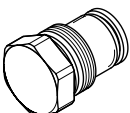
320102005 = control tie rod /6

320102006 = control tie rod /7



Auxiliary valve identification

code	description	schema	sonfiguration	setting range (bar)			
				type	at full flow	type	at min. flow
01 PA	Antishock valve (port A)			A	20 / 80	A	
				B	81 / 120	B	
				C	121 / 150	C	
				D	151 / 250	D	95-A / 220-A
				E	251 / 350	D	221-A / 350-A
02 PA	Anticavitation valve (port A)						
05 PA	Prearrangement for auxiliary valve (port A)						

code	description	schema	sonfiguration	setting range (bar)			
				type	at full flow	type	at min. flow
01 PB	Antishock valve (port B)			A	20 / 80	A	
				B	81 / 120	B	
				C	121 / 150	C	
				D	151 / 250	D	95-A / 220-A
				E	251 / 350	D	221-A / 350-A
02 PB	Anticavitation valve (port B)						
05 PB	Prearrangement for auxiliary valve (port B)						

Auxiliary valve - Setting range

Sections designed to house auxiliary valve option require double choice on work ports A and B.
Always indicate setting value when using antishock valve:

01 PA (120) = setting at full flow

01 PA (120-A) = setting at min. flow

Tandem circuit identification

Three different solutions are available for tandem circuit monoblocks:

- tandem circuit on 1st section
- tandem circuit on 2nd section
- tandem circuit on 1st and 2nd section

code	description	hydraulic schema
T1	Tandem circuit on 1 st section	
T2	Tandem circuit on 2 nd section	
T12	Tandem circuit on 1 st and 2 nd section	

Order example

M50/1:	IRTB 301 150	W001A H001 F001A	MJA T1 G030303
--------	--------------	------------------	----------------

MJA P - T on the top / top ports A - B

T1 Tandem circuit on 1st section

G030303 P - T - A - B (thread G 3/8) —

NOTE:

Choosing a tandem circuit means using a special valve body. For different circuit combinations, ask our Technical-Sales Dpt.

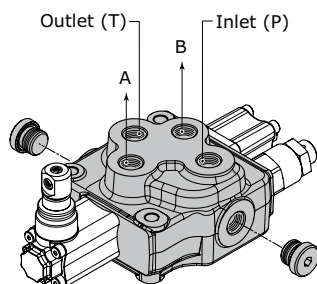


OUTLET ARRANGEMENT

This code indicates characteristics for outlet section: ports position and thread, simple T port or HPCO connection. It is possible to have simple T port or two ports configuration for HPCO connection: HPCO allows to extend by-pass channel and connect to a second valve. T ports dimensions and threads depends on the valve size.

Order example - version 1 Outlet

M50/1: IRPB 301 150 | W001A H001 F001A | **MJ A G030303**



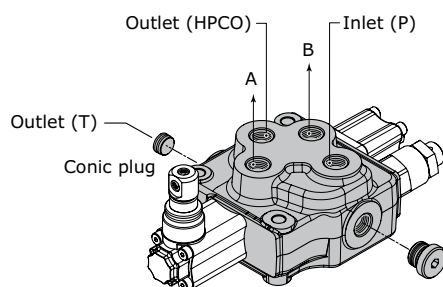
OUTLET ARRANGEMENT:

1. **MJ** outlet type
2. **A G030303** outlet position and available thread type

Rif.	Code	Description	Page
1	MJ MK	Monoblock valve with single outlet (T) right-side inlet (P) Monoblock valve with single outlet (T) left-side inlet (P)	
2	A G030303 A U030303 C G030303 C U030303	P - T on the top / top ports A - B (thread G 3/8) P - T on the top / top ports A - B (thread 3/4"-16 UNF) P - T on sides / top ports A - B (thread G 3/8) P - T on sides / top ports A - B (thread 3/4"-16 UNF)	26

Order example - HPCO version Outlet

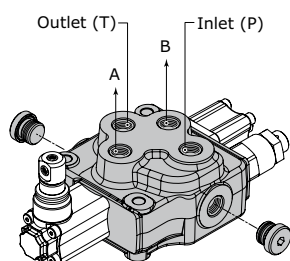
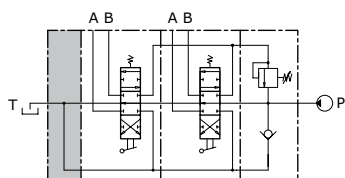
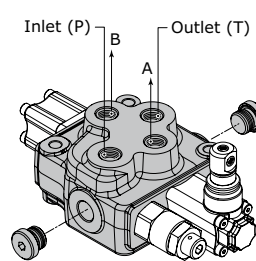
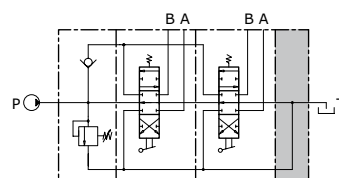
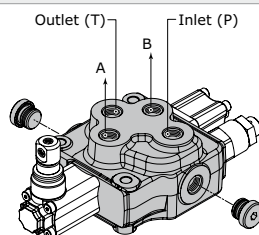
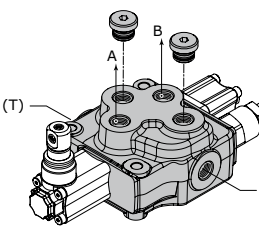
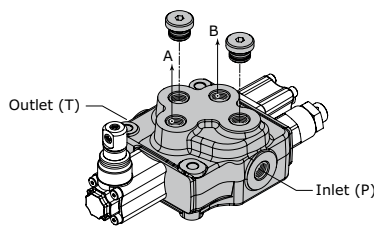
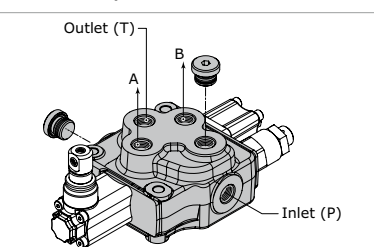
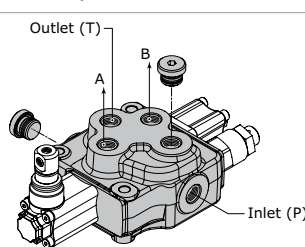
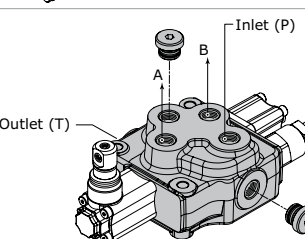
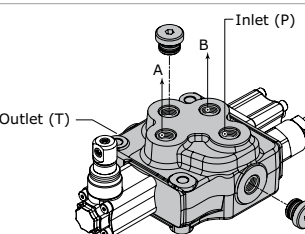
M50/1: IRPB 301 150 | W001A H001 F001A | **MM K G030303**



OUTLET ARRANGEMENT:

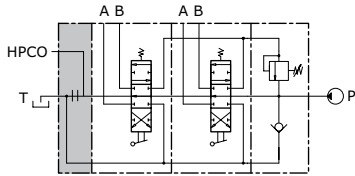
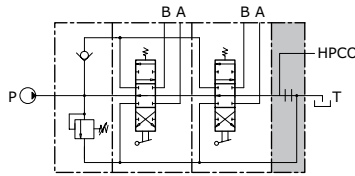
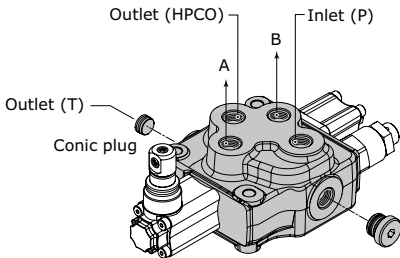
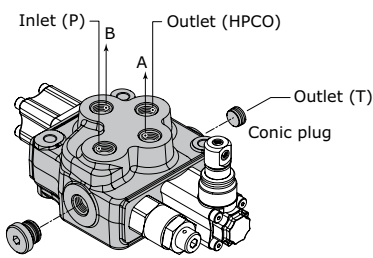
1. **MM** outlet type
2. **K G030303** outlet position and available thread type

Rif.	Code	Description	Page
1	MM MN	Monoblock valve with two return (T - HPCO) right-side inlet (P) Monoblock valve with two return (T - HPCO) left-side inlet (P)	
2	A G030303 A U030303 K G030303 K U030303	HPCO on the top / P - T on sides / top ports A - B (thread G 3/8) HPCO on the top / P - T on sides / top ports A - B (thread 3/4"-16 UNF) HPCO - P on the top / T on sides / top ports A - B (thread G 3/8) HPCO - P on the top / T on sides / top ports A - B (thread 3/4"-16 UNF)	27

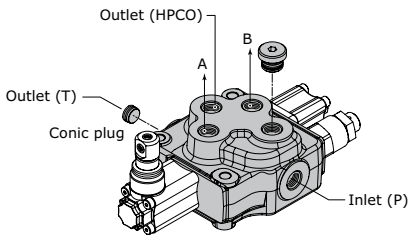
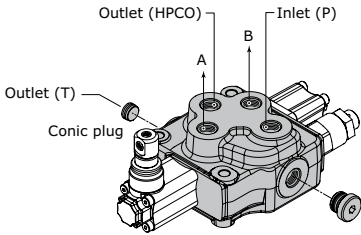
**Outlet with single tank classification****outlet identification****MJ**monoblock valve with single outlet (T)
right-side inlet (P)**MK**monoblock valve with single outlet (T)
left-side inlet (P)**Outlet position****outlet combination and thread available****A G030303**P - T on the top
top ports A - B
(thread G 3/8)**A U030303**P - T on the top
top ports A - B
(thread 3/4" - 16 UNF)**C G030303**P - T on sides
top ports A - B
(thread G 3/8)**C U030303**P - T on sides
top ports A - B
(thread 3/4" - 16 UNF)**K G030303**P on side - T on the top
top ports A - B
(thread G 3/8)**K U030303**P on side - T on the top
top ports A - B
(thread 3/4" - 16 UNF)**L G030303**P on the top - T on side
top ports A - B
(thread G 3/8)**L U030303**P on the top - T on side
top ports A - B
(thread 3/4" - 16 UNF)



Outlet with two tanks classification

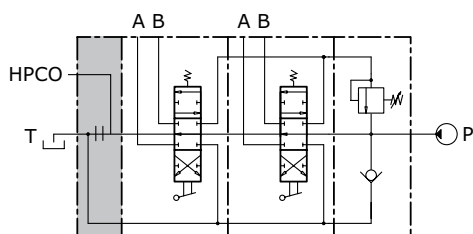
outlet identification			
MM	monoblock valve with two return (T-HPCO) right-side inlet (P)	MN	monoblock valve with two return (T-HPCO) left-side inlet (P)
			
			

Outlet position

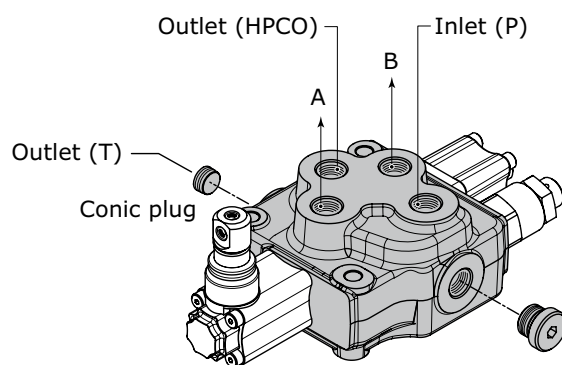
outlet combination and thread available		
A G030303		HPCO on the top P - T on sides top ports A - B (thread G 3/8)
A U030303		HPCO on the top P - T on sides top ports A - B (thread 3/4" - 16 UNF)
K G030303		HPCO - P on the top T on side top ports A - B (thread G 3/8)
K U030303		HPCO - P on the top T on side top ports A - B (thread 3/4" - 16 UNF)

**CARRY-OVER CONNECTION (HPCO)**

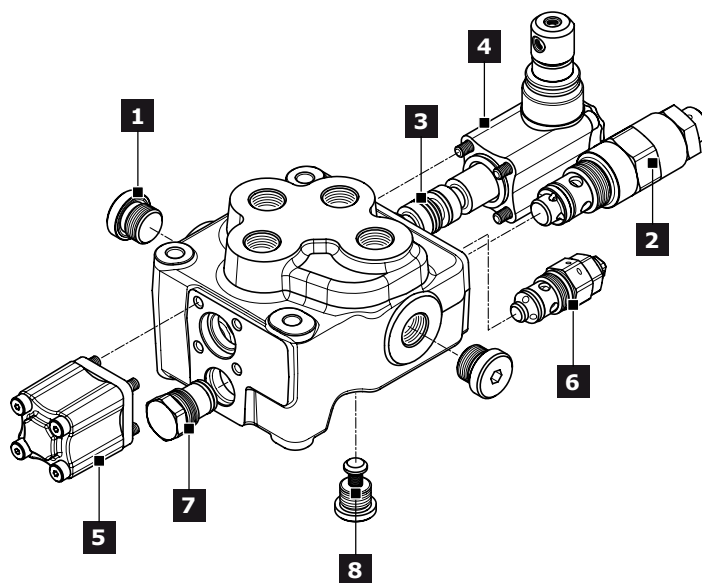
This option, available on all M45, allows the sectional valve to feed a second valve, by extending the free flow channel. In this configuration, the valve need a separated port for connection to tank.



It is possible to transform monoblock valve from standard to HPCO version just by ordering the appropriate conic plug:



code (HPCO Plug identification)	description	q.ty
413010210	conic plug 1/4" x 6,5	1


M50 SPARE PARTS LIST


Ref.	Description	Order code	Q.ty	Code	Note
1	Plug kit (G 3/8)	430000018	1	G03	
	Plug kit (G 1/2)	430000019		G04	
	Plug kit (3/4" - 16 UNF)	300001006		U03	
	Relief valve plugged	430172001			
2	Direct acting pressure relief valve (*)	57548	1		Setting: 100 bar
		43151			Setting: 200 bar
		47555			Setting: 300 bar
3	3 positions double-acting spool (50 l/min)	421259017	1	W001A	fo protected lever
		421259018			for without lever
		421259052			for hydraulic actuation
	3 positions double-acting spool (30 l/min)	421259045		W001B	for protected lever
		421259012			for without lever
		421259015			for hydraulic actuation
	3 positions double-acting spool (15 l/min)	421259016		W001C	for protected lever
	3 positions double-acting A and B to tank spool (50 l/min)	421259019		W002A	for protected lever
		421259068			for without lever
		421259088			for hydraulic actuation
4	3 positions double-acting A and B to tank spool (30 l/min)	421259046	1	W002B	for protected lever
		421259014			for without lever
	3 positions double-acting A and B to tank spool (15 l/min)	421259089		W002C	for hydraulic actuation
		421259043			for protected lever
	4 positions double-acting with float in the 4 th pos. (50 l/min)	421259020		W012A	for protected lever
	Protected lever	320359006		H001 = H002	only for W012 spool
		320359002			
	Control without lever	320359003		H004	
	Hydraulic actuation	320503001		H005	BSP version
		320503010			UNF version
5	Protected lever with stroke limiter	320359008	1	H019 = H020	
	Joystick control	320659001	1	H009 = H012	
		320659002		H010 = H011	
	3 position spring centred spool	320759005	1	F001A	
	Detent in A and B	320859002		F002A	
	Detent in A	320859004		F003A	
	Detent in B	320859005		F004A	
	Detent in 4 th position	320859003		F005A	only for W012 spool
	Prerarrangement dual command	320759008		F013A	
	Pneumatic control ON-OFF	321159001		F020A = F021A	
	Proportional pneumatic control	321259001		F022A = F023A	BSP ports



Ref.	Description	Order code	Q.ty	Code	Note
6	Load limit in A and B	320059001	1	F024A = F025A	
	Load limit in A	320059003		F026A = F027A	
	Load limit in B	320059004		F028A = F029A	
	Electrical load limit (normally closed contacts)	320059002		F0360 = F0370	
	Electrical load limit (normally open contacts)	320059006		F0450 = F0460	
	Electrohydraulic ON - OFF (12 vdc)	321459001		F1600	
	Electrohydraulic ON - OFF (24 vdc)	321459002		F1610	
	Electrohydraulic Proportional (12 vdc)	322059001		F2600	
	Electrohydraulic Proportional (24 vdc)	322059002		F2610	
	Electrohydraulic ON - OFF (12 vdc) with reducing valve	321459003		F1500 = F1520	BSP ports
	Electrohydraulic ON - OFF (24 vdc) with reducing valve	321459004		F1510 = F1530	
	Electrohydraulic ON - OFF (12 vdc) with reducing valve	321459006		F1500 = F1520	UNF ports
	Electrohydraulic ON - OFF (24 vdc) with reducing valve	321459007		F1510 = F1530	
	Electrohydraulic Proportional (12 vdc) with reducing valve	322059003		F2500 = F2520	BSP ports
	Electrohydraulic Proportional (24 vdc) with reducing valve	322059004		F2510 = F2530	
	Electrohydraulic Proportional (12 vdc) with reducing valve	322059011		F2500 = F2520	UNF ports
	Electrohydraulic Proportional (24 vdc) with reducing valve	322059012		F2510 = F2530	
		34155	1		setting: 100 bar
	Antishock valve on port A	36582		01 PA	setting: 200 bar
		82475			setting: 300 bar
	Anticavitation valve on port A	915080401		02 PA	
	Pearrangement for auxiliary valve on porta A	430404001		05 PA	
		34155	1		setting: 100 bar
	Antishock valve on port B	36582		01 PB	setting: 200 bar
		82475			setting: 300 bar
	Anticavitation valve on port B	915080401		02 PB	
	Pearrangement for auxiliary valve on porta B	430404001		05 PB	
	Check valve	320259003	1		



INSTALLATION

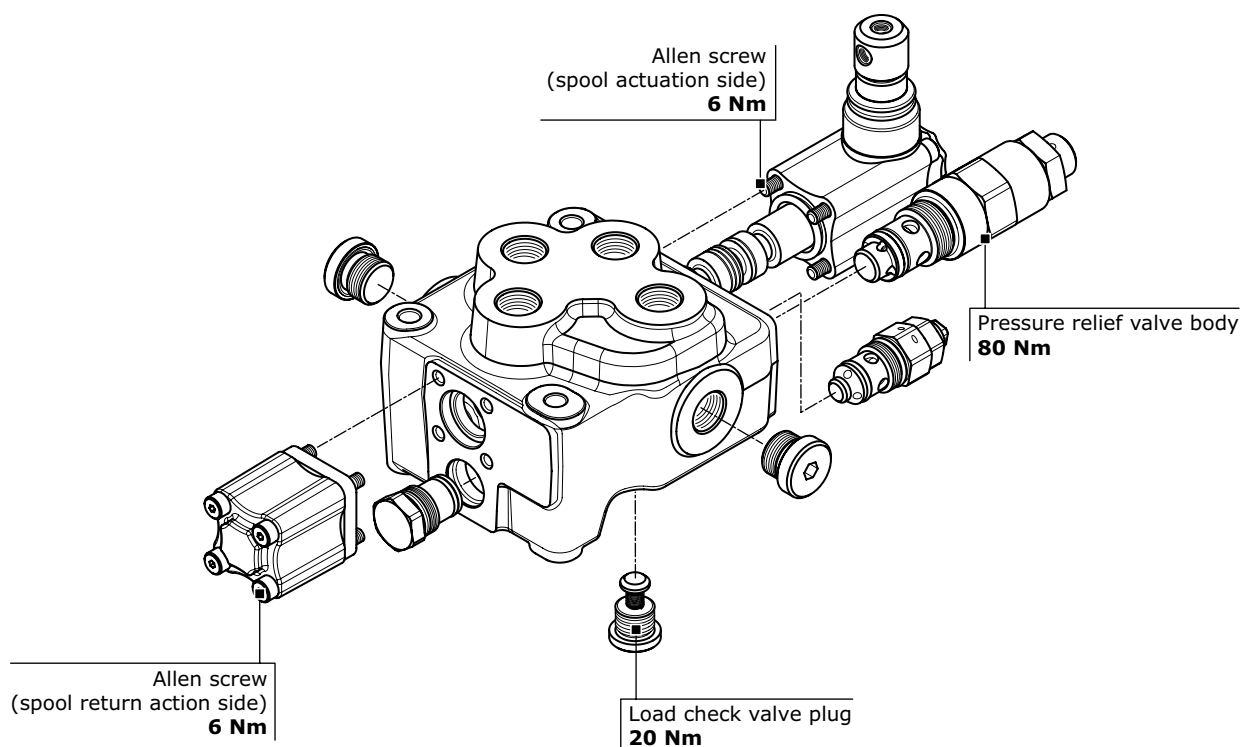
Guidelines

- Mount the control valve securely to a flat surface (recommended 3 point fixing); at the time do not use a hammer to positioning by hitting.
- When handling the monoblock valve, be careful not hold the pilot cover or return spring cap of the spool or accessory valves such as main relief valves.
- Clean piping materials sufficiently before use.
- Make sure to prevent the port openings from being entered with dust or foreign matters.
- Tighten the port connectors surely with the recommended fastening torques.
- Do not direct the jet of a pressure washing unit directly to the valve.

Fittings tightening torque (Nm)

thread type	port P	Port A - B	Port T/HPCO
BSP (ISO - 228)	G 3/8	G 3/8	G 3/8
with rubber sealing (DIN 3869)	40	40	40
with copper or steel and rubber washer	40	40	40
BSP (ISO - 228)	G 1/2	G 1/2	G 1/2
with rubber sealing (DIN 3869)	60	60	60
with copper or steel and rubber washer	60	60	60
UN-UNF (ISO - 725)	3/4" - 16 UNF	3/4" - 16 UNF	3/4" - 16 UNF
with O.R.	40	40	40

General Clamping torque (Nm)



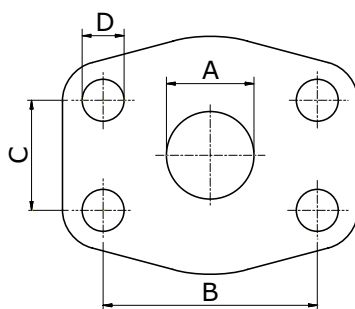
**Dimensions - Thread codes**

The connection ports size is indicated by an ordering code common for all Hydrocontrol products. Following table shows all available connections.

METRIC THREAD (ISO 9974-1)			
Type	M18x1,5	M22x1,5	M27x2
Code	M01	M02	M03

BSP THREAD (ISO 1179-1)								
Type	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
Code	G02	G03	G04	G05	G06	G07	G08	G09

UN / UNF THREAD (ISO 11926-1)						
Type	9/16" 18 UNF SAE6	3/4" 16 UNF SAE8	7/8" 14 UNF SAE10	1 1/16" 12 UNF SAE12	1 5/16" 12 UNF SAE16	1 5/8" 12 UNF SAE20
Code	U02	U03	U04	U05	U06	U07

Dimensions - SAE Flange codes

SAE / 3000 FLANGE (ISO 6162-1)												
Type	3/4" (MA)	3/4" (UNC)	1" (MA)	1" (UNC)	1 1/4" (MA)	1 1/4" (UNC)	1 1/2" (MA)	1 1/2" (UNC)	2" (MA)	2" (UNC)	3" (MA)	3" (UNC)
Code	S03	S04	S05	S06	S07	S08	S09	S10	S11	S12	S15	S16
A	19	19	25	25	32	32	38	38	51	51	76	76
B	47,6	47,6	52,4	52,4	58,7	58,7	69,9	69,9	77,8	77,8	106,4	106,4
C	22,3	22,3	26,2	26,2	30,2	30,2	35,7	35,7	42,9	42,9	61,9	61,9
D	M10	3/8-16	M10	3/8-16	M10	7/16-14	M12	1/2-13	M12	1/2-13	M16	5/8-11

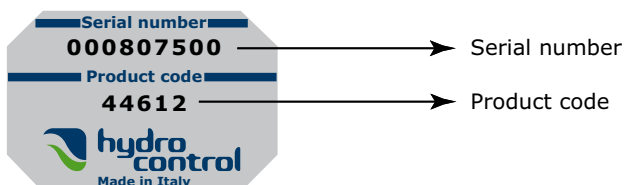
SAE / 6000 FLANGE (ISO 6162-2)								
Type	3/4" (MA)	3/4" (UNC)	1" (MA)	1" (UNC)	1 1/4" (MA)	1 1/4" (UNC)	1 1/2" (MA)	1 1/2" (UNC)
Code	S33	S34	S35	S36	S37	S38	S39	S40
A	19	19	25	25	32	32	38	38
B	50,8	50,8	57,2	57,2	66,6	66,6	79,3	79,3
C	23,8	23,8	27,8	27,8	31,8	31,8	36,5	36,5
D	M10	3/8-16	M12	7/16-14	M14	1/2-13	M16	5/8-11



GENERAL CONDITIONS AND PATENTS

Product identification

All Hydrocontrol products have an identifying plate placed in specific position.



Serial number:

It univocally identifies the physical valve: this provides an easy way to find all sales and production details.

Product code:

It is a number univocally identifying the configuration and pressure settings of a valve.

Introduction

These general conditions apply to all general supplies from Hydrocontrol s.p.a., after receiving orders from the Customer. Should commercial terms such as EXW, DDP, etc be mentioned, of course the Incoterms of the International Chamber of Commerce must be referred to, according to the test existing when the general supply conditions are agreed on.

Management of orders

No Customer's order is binding to Hydrocontrol s.p.a. if Hydrocontrol s.p.a. has not confirmed the order in writing. Hydrocontrol s.p.a. commits to supplying the orders in compliance with the order confirmation that has been issued. Any disagreement with the content of the order confirmation must be communicated in writing to Hydrocontrol s.p.a. within and no later than 5 days from the delivery of the order confirmation. The Customer commits to paying for the goods supplied by Hydrocontrol s.p.a., according to the prices indicated on the order confirmation.

Payment conditions

The Parties agree on the payment terms at the beginning of the supply. The terms will be indicated on the order confirmation. Should the Customer be late with the payments, Hydrocontrol S.p.a. will be entitled to require the payment of interests on arrears based on the exiting Prime Rate increased by 2%. Should there be any payment delay, Hydrocontrol s.p.a. will be entitled not to process the Customer's purchase order, even if it has already been confirmed.

Delivery and shipment

The goods are always supplied Ex Works, even when Hydrocontrol s.p.a. agrees with the Customer that the shipment, or a part of it, will be arranged by Hydrocontrol s.p.a. It is agreed that the Customer will bear the risk of goods deterioration or damaging from the moment the goods are handed by Hydrocontrol s.p.a. to the first carrier.

Product characteristics

Hydrocontrol s.p.a. commits to supplying good quality products, compliant with the technical specifications declared on the technical tables and on the catalogue. Hydrocontrol s.p.a, even without notice, at its own discretion, reserves the right to modify the products as necessary, without these changes altering the main characteristics of the products.

Claims

Any claims about defects on delivered products (just as an example: claims about the packaging, the number, the quantity or the external product characteristics) will have to be notified to Hydrocontrol s.p.a. in writing, within and no later than 7 days from reception of the goods, otherwise the claims will be considered as null and void. Occult defects (the defects of the goods that cannot be spotted with a careful control of the goods received by the Customer), will have to be notified in writing to Hydrocontrol s.p.a. within 7 days from the discovery of the defect, and anyhow no later than 12 months from the delivery of the goods, otherwise the claim will be considered as null and void. Even in case of claim or objection, the Customer will never be entitled to suspend or delay the payments to Hydrocontrol s.p.a. for the products subject to claim or objection nor for any other supply.

**GENERAL CONDITIONS AND PATENTS****Warranty**

Should the products supplied by Hydrocontrol not be compliant or have the required quality and should this defect be due to Hydrocontrol, Hydrocontrol s.p.a. commits, at its choice, to replace or repair the faulty products, as long as the defect or lack of compliance is notified to Hydrocontrol s.p.a. in writing, as specified at point 6, within and no later than 18 months from product delivery. On the products that have been fixed or replaced in accordance with what specified above, the above-mentioned warranty applies. The 12 month duration starts from the date of repair or replacement. In case of defects, lack of quality or in case of lack of compliance for the supplied products, with the exception of fraud or serious offence, Hydrocontrol s.p.a. only commits to repairing or replacing the faulty products, according to what specified above. This warranty replaces any other Supplier's warranty or liability established by the law. This warranty excludes any other liability contractual or extra-contractual by Hydrocontrol s.p.a. on the products supplied by Hydrocontrol (as a mere example: damage refund, loss of profit, product recall campaign, etc). Hydrocontrol s.p.a. has signed a product civil liability police, with a suitable maximum coverage.

Ownership retention

The products supplied by Hydrocontrol s.p.a. will be owned by the latter until Hydrocontrol receives the complete payment for the supplied goods.

Obligation confidentiality

Hydrocontrol s.p.a. commits to not disclosing the technical and commercial information it receives from the Customer, unless this information has already been publicly disclosed.

Patents

The Customer is not allowed to use the provided Products, or a part of them, their descriptions or drawings protected or not protected by Patent or registered trademark in order to design or make similar products, unless Hydrocontrol s.p.a. previously issues its written authorization. Should Hydrocontrol s.p.a. give its written authorization, all patents, trademarks, registered designs, copyrights and intellectual property rights related or connected to the Products provided by Hydrocontrol s.p.a. will stay Hydrocontrol's property. The Customer commits to respecting the highest confidentiality.

Applicable law and court of jurisdiction

Hydrocontrol s.p.a.'s supplies are regulated by these General Supply Conditions and, for anything not defined here, by the Italian law. Any controversy related, generated or connected to the supply of Products by Hydrocontrol s.p.a., where Hydrocontrol s.p.a. is involved, will be exclusively dealt with by the Court of Bologna.

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